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(54) NANOFORMULATION OF MUSK-DERIVED BIOACTIVE INGREDIENTS FOR NANOCOSMETIC APPLICATIONS

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- (60) Provisional application No. 61/936,919, filed on Feb. 7, 2014.
- (51) **Int. Cl.** *A01N 25/10* (2006.01) *A01N 25/28* (2006.01)
- (58) Field of Classification Search
 NoneSee application file for complete search history.

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(57) ABSTRACT

The composition of the Nano carrier or Nano polymers composed of Hyaluronic Acid (15-25%) and fatty acids (50-70%) cross linked with ultra-Low molecular weight chitosan (15-25%) encapsulating isolated compounds from musk and their combinations for cosmetic use as anti-aging, anti-microbial, and fragrance. Additionally, these nano-encapsulated Musk bioactive compounds (MBC) at 0.1-10% (w/w MBC/Nano polymers) could be used in textile manufacturing (carpet/rugs and clothes) to provide anti-microbial and fragrance properties. Furthermore, Musk derived products are chemically conjugated to HA polymer, FA polymer, CH polymer, HA-CH co-polymer, FA-CH co-polymer or HA-CH-FA co-polymer to be incorporated into the fabric of the textile products (carpet/rugs or clothes).

8 Claims, 5 Drawing Sheets

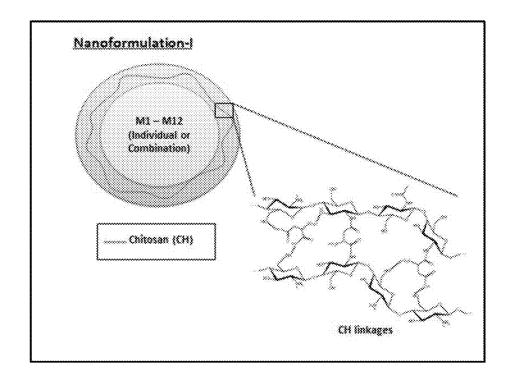


FIG. 1

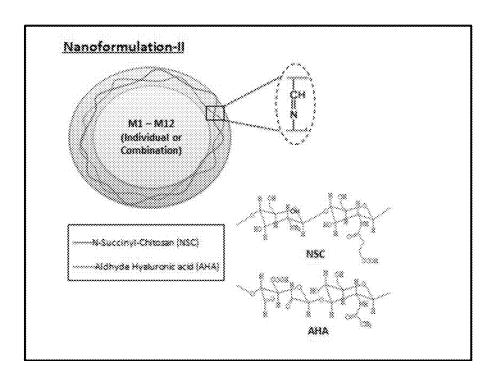


FIG. 2

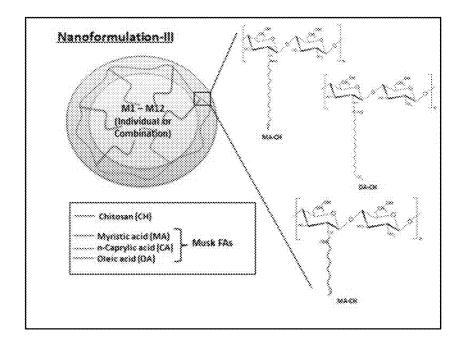


FIG. 3

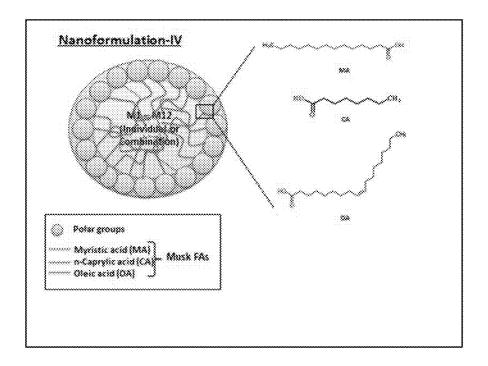


FIG. 4

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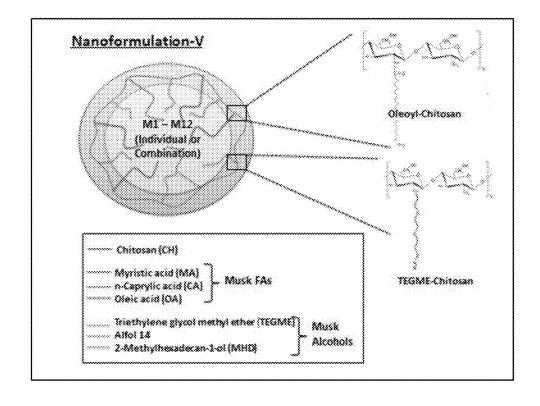


FIG. 5

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NANOFORMULATION OF MUSK-DERIVED BIOACTIVE INGREDIENTS FOR NANOCOSMETIC APPLICATIONS

RELATED APPLICATION

The present invention claims priority to U.S. Provisional No. 61/936,919, filed on Feb. 7, 2014, which is incorporated herein by reference in its entirety.

FIELD OF THE INVENTION

The present invention relates to a nanoformulation applicable to cosmetic and textile (carpet/rugs, and clothes) manufacturing for providing fragrance and antimicrobial properties in cosmetic and textile products.

BACKGROUND OF THE INVENTION

Existing textile (carpet/rugs, and clothes) products might ²⁰ easily be a carrier of different microbes from the environment including bacteria, fungi and certain viruses along with bed smells. Additionally, having naturally driven anti-microbial with fragrance in cosmetic could be extremely valuable for infection prevention while it has appealing ²⁵ smell.

Hence, there is a need for naturally driven anti-microbial with appealing musk fragrance to be impeded within the cosmetic products and to be impeded within the polymeric fibers of the different textile products.

SUMMARY OF THE INVENTION

The present invention provides a composition, comprising: a nano-polymer comprising hyaluronic acid (HA polymer) and fatty acids (FA Polymer) cross linked with chitosan (CH) resulting in HA-CH, FA-CH or HA-CH-FA; and compounds encapsulated within the nano-polymer, said compounds derived from musk. Additionally, musk derived products are chemically conjugated to HA polymer, FA 40 polymer, CH polymer, HA-CH co-polymer, FA-CH co-polymer or HA-CH-FA co-polymer to be incorporated into the fabric of the textile products (carpet/rugs or clothes).

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 depicts Nano-encapsulation of musk derived bioactive compounds (M1 and/or M2) with anti-microbial and fragrance characteristics using natural chitosan (derived from mushroom) cross-linked nano-polymer, in accordance 50 with embodiments of the present invention.

FIG. 2 depicts Nano-encapsulation of musk derived bioactive compounds (M1 and/or M2) with anti-microbial and fragrance characteristics using natural chitosan cross linked with Hyaluronic acid, in accordance with embodiments of 55 the present invention.

FIG. 3 depicts Nano-encapsulation of musk derived bioactive compounds (M1 and/or M2) with anti-microbial and fragrance characteristics using natural chitosan cross linked with Musk derived fatty acids, in accordance with embodiments of the present invention.

FIG. 4 depicts Nano-encapsulation of musk derived bioactive compounds (M1 and/or M2) with anti-microbial and fragrance characteristics using Musk derived fatty acids.

FIG. 5 depicts Nano-encapsulation of musk derived bio-65 active compounds (M1 and/or M2) with anti-microbial and fragrance characteristics using natural chitosan cross linked

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with Musk derived fatty acids and alcohol, in accordance with embodiments of the present invention.

In FIG. 1-5, Musk derived products such as M1 and/or M2 are chemically conjugated to HA polymer, FA polymer, CH polymer, HA-CH co-polymer, FA-CH co-polymer or HA-CH-FA co-polymer to be incorporated into the fabric of the textile products (carpet/rugs or clothes).

DETAILED DESCRIPTION OF THE INVENTION

The present invention provides a nanoformulation applicable that may be used for cosmetic and textile manufacturing to providing fragrance and antimicrobial properties in cosmetic and textile products such as carpet, rugs or clothes.

Hyaluronic acid (HA) is present in the extracellular matrix in the basal layer of the epidermis and it promotes keratin productions which affect skin hydration. HA also interacts with a cell-surface glycoprotein to support collagen synthesis and normal skin function.

Fatty acids (FA) derived from different types of musk including white musk and others. FA examples—Tetradecanoic acid, other fatty acids isolated from Musk as shown in the detailed isolated FA.

Chitosan (CH) is derived from mushroom and processed to produce low to ultra-low molecular weight for cross bridging with HA and FA.

Musk derived products such as M1 and/or M2 are chemically conjugated to HA polymer, FA polymer, CH polymer, HA-CH co-polymer, FA-CH co-polymer or HA-CH-FA co-polymer to be incorporated into the fabric of the textile products (carpet/rugs or clothes).

Encapsulation of different ingredients isolated from musk and derivatives include: P-Anisaldehyde, P-hydroxyacetophenone, 3-hydroxy P-Anisaldehyde, and their combination for synergistic anti-microbial activity encapsulated into HA-FA-CH Nanoparticles having 100-300 nm and zeta potential of +5 to 20 mv. Using Honey for wound dressing.

List all isolated aromatic compounds that are isolated and synthesized having anti-microbial activity to be encapsulated in the above Nano carrier (Tables and FIGS. below).

Antimicrobial efficacy of 3-hydroxyl p-Anisaldehyde $(C_8H_8O_3)$ and p-Hydroxy-acetophenone (C8H8O2) compounds:

EXAMPLE 1

Materials and Methods

- (i) Musk: Natural Musk (animal Musk) used in this study was extracted from navel (deer) as a powder.
- (ii) Test organisms:

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Pathogenic Fungi: Aspergillus niger, Aspergillus fumigatus, Aspergillus flavus, Fusarium oxysporum and Candida albicans were cultured on sabaroud dextrous agar media (Oxioid CM 41) at 25° C.

Pathogenic bacteria: *Staphylococcus aureus* and *Pseudomonas aeroginosa* were cultured on Mueller Hinton media (Oxioid CM 41) at 37° C.

EXAMPLE 2

Extraction of non-alkaloid compounds from musk: 6 g of lipid free musk powder were placed into a soxhlet apparatus and extracted with 50 ml methanol for 8 hours at a temperature of 40-60° C. The filtered solution was then concentrated to dryness under vacuum at 45° C. The obtained dry extract was mixed with acidic water (PH=2). The

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supernatant was filtered through a 0.22- μ m nylon membrane. The filtrate was then extracted by diethyl ether using separating funnel. The layer of diethyl ether was then separated and evaporated. The obtained gummy residue was then subjected to thin layer chromatography using petroleum there and ethyl acetate for separating the active compounds. Two compounds were separated namely hydroxyl p-Anisaldehyde (C8H8O3) (0.011 g) (Rf=0.47) and p-Hydroxyacetophenone $C_8H_8O_2$)(0.009 g) (Rf=0.47). The two compounds were identified by GC mass and HPLC.

EXAMPLE 3

HPLC Analysis of separated compounds: The hydroxyl p-Anisaldehyde (C₈H₈O₃) and p-Hydroxyacetophenone were quantified by HPLC coupled with UV detection (HPLC-UV). HPLC analysis was performed with an HPLC instrument (Agilent 1100, USA) equipped with a quaternary solvent delivery system, a column oven, and an UV detector (Agilent 1100, VWD, USA). Twenty microliters of sample 20 solution were injected into the column manually. Separation was achieved on an Hypersil ODS2 column (4.6 mm×250 mm, 5 µm) from Dalian Elite Analytical Instruments Co., Ltd. The column temperature was set to 25° C. and the detection wavelength was set at 280 nm. The mobile phase 25 was 25% methanol with isocratic elution at a flow rate of 1.0 ml/min. FIGS. 1 and 2 show a chromatogram for the simultaneous determination of the two compounds respectively

EXAMPLE 4

Biological activity: Antimicrobial activities of the 3-hydroxyl p-Anisaldehyde ($C_8H_8O_3$) and p-Hydroxy-acetophenone (C8H8O2) compounds were tested against the fungal species Aspergillus niger, Aspergillus fumigatus, Aspergillus flavus, Fusarium oxysporum and Candida albicans. Also both tested compounds were tested the bacterial species Staphylococcus aureus and Pseudomonas aeroginosa.

EXAMPLE 5

Antifungal activities: The agar disc diffusion method was used to evaluate the antifungal activities of the tested compounds (Bauer, A.W., et al., Antibiotic susceptibility 45 testing by a standard single disk diffusion method, Amer. J. Clin. Pathol. 45:493-496 (1966)). 50 ml of sabaroud dextrous agar media contained 1 ml from Suspension of fungi, then poured into sterile Petri dishes (9 cm in diameter) and left to solidify. Filter paper discs (6 mm in diameter) were soaked with 20 μ l of the stock solutions (0.5 ml of the 3-hydroxyl p-Anisaldehyde($\rm C_8H_8O_3$) and p-Hydroxyacetophenone ($\rm C_8H_8O_2$) dissolved in Chloroform (CHCl $_3$)(100.0 μ gml $^{-1}$)) and placed on the inoculated plates. The diameter of the inhibition zones were measured in millimeters after 4 days at 25±2° C. Table (1).

EXAMPLE 6

Antibacterial activities: Antibacterial activities of the 60 tested compounds were employed by used the agar disc diffusion method Hasenekoğlu (1990). Suspension of the tested bacteria (10^6 CFU/ μ l,O.D was measured calorimetry using spectrophotometer (Spectro, labomed, Inc.) at 620 mm) were spread on Mueller Hinton Agar (Oxioid). Each 65 test solutions was prepared in CHCl₃ filter paper discs (6 mm in diameter) were soaked with 20 μ l of the stock solutions

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and placed on the inoculated plates. The diameter of the inhibition zones were measured in millimeters after 24 h at 37° C. The results were confirmed using another method which was the agar well diffusion method would be employed for the determination of antibacterial and antifungal activities of 3-hydroxyl p-Anisaldehyde (C₈H₈O₃) and p-Hydroxyacetophenone (C₈H₈O₃) at and 0.5% (Bell, S.C. and W.E. Grundy, Preparation of Agar Wells for Antibiotic Assay. Applied Microbiology, Applied Microbiology, Vol. 16, No. 10, pp. 1611-1612 (Oct. 1968)).

EXAMPLE 7

Anti-Microbial Activities: The results showed that the 3-hydroxyl p-Anisaldehyde ($C_8H_8O_3$) and p-Hydroxyacetophenone ($C_8H_8O_3$) have the ability to inhibit the growth of tested microorganisms fungi and bacteria. Inhibition clear zones were observed around the filter paper discs (Table 1). From the results it was observed that the best inhibition of Pathogenic bacteria and fungi were obtained when using the two compounds together who use each one separately.

FIG. 1 depicts Nano-encapsulation of musk derived bioactive compounds (M1 and/or M2) with anti-microbial and fragrance characteristics using natural chitosan (derived from mushroom) cross linked nano-polymer, in accordance with embodiments of the present invention.

FIG. 2 depicts Nano-encapsulation of musk derived bioactive compounds (M1 and/or M2) with anti-microbial and ³⁰ fragrance characteristics using natural chitosan cross linked with Hyaluronic acid, in accordance with embodiments of the present invention.

FIG. 3 depicts Nano-encapsulation of musk derived bioactive compounds (M1 and/or M2) with anti-microbial and fragrance characteristics using natural chitosan cross linked with Musk derived fatty acids, in accordance with embodiments of the present invention.

FIG. 4 depicts Nano-encapsulation of musk derived bioactive compounds (M1 and/or M2) with anti-microbial and fragrance characteristics using Musk derived fatty acids.

FIG. 5 depicts Nano-encapsulation of musk derived bioactive compounds (M1 and/or M2) with anti-microbial and fragrance characteristics using natural chitosan cross linked with Musk derived fatty acids and alcohol, in accordance with embodiments of the present invention.

FIG. 1-5, Musk derived products such as M1 and/or M2 are chemically conjugated to HA polymer, FA polymer, CH polymer, HA-CH co-polymer, FA-CH co-polymer or HA-CH-FA co-polymer to be incorporated into the fabric of the textile products (carpet/rugs or clothes). Table 1: Diameter of inhibition zone of 3-hydroxyl p-Anisaldehyde (C₈H₈O₃) and p-Hydroxy-acetophenone (C8H8O2) compounds against Aspergillus niger, Aspergillus fumigatus, Aspergillus flavus, Fusarium oxysporum, Candida albicans Staphylococcus aureus and Pseudomonas aeruginosa

Test Organisms	Diameter of inhibition Zone (mm)
Control	00.00
Aspergillus niger	32.00
Aspergillus fumigatus	27.50
Aspergillus flavus	15.00
Candida albicans	23.00
Staphylococcus aureus	20.00
Pseudomonas aeroginosa	18.00

TABLE 2

	IABLE 2				
Bioactive Compounds Isolated from Musk Extracts					
Musk Extracts	Structure	Symbol			
Vanillin	$_{\mathrm{OH}}^{\mathrm{O}}$	M1			
O-Benzyl-L-serine	OH NH ₂	M2			
N-Cbz-L-tyrosine		МЗ			
Benzyloxycarbonyl- L-arginine	H_2N N O N N O N	M4			
Benzoic acid, 4- hydroxyl-3- methoxy	$_{\mathrm{NH}_{2}}^{\mathrm{CH}_{3}}$	M5			

TABLE 2-continued

	Bioactive Compounds Isolated from Musk Extracts	
Musk Extracts	Structure	Symbo
P-Anisaldehyde, 3-hydroxy	H_3C $N-N$ HO Br	*M6
Acetophenone,4'-hydroxyl- 3', 5'-dimethoxy	H_3C OH OCH_3 OCH_3	*M7
Diisooctyl phthalate	ightharpoons CH ₃	M8 H ₃
Diethyl Phthalate	H_3C CH_3 CCH_3 CCH_3	М9
Musk ambrette Benzene, 1-[1,1- dimethylethyl]2-	H_3C CH_3 H_3C CH_3	M 10
methoxy-4-methyl- 3,5-dinitro	H_3C O CH_3 O	
Isobutyl phthalate	H_3C CH_3 CH_3	M11

TABLE 2-continued

Bioactive Compounds Isolated from Musk Extracts				
Musk Extracts	Structure	Symbol		
Diisooctyl ohthalate	CH ₃	M12		
	H_3C			
Myristic acid	H_3C OH	MA		
n-Caprylic acid	$_{ m HO}$ $_{ m CH_3}$	CA		
Oleic acid	CH ₃	OA		
	HO			
Triethylene glycol methyl ether	$^{\mathrm{H_{3}C}}$ OOH	TEGME		
Alfol 14	$_{\mathrm{H_{3}C}}$ OH	Alfol 14		
2-Methylhexadecan- 1-ol	$_{\mathrm{CH_{3}}}$	MHD		

*M6 and *M7 have synergistic antimicrobial activity (Against Aspergillus Niger, Aspergillus fumigetus, Aspergillus flavus, Fusarium oxysporium)

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10 Bioactive Compounds in Musk Extract

TABLE 3

	TAB	LE 3	
	Musk Extracts	(I, II, III, IV)	
Extract "I"	Extract "II"	Extracts "III"	Extract "IV"
Vanillin	Dihydroergotamine	[2S,3S]-[+]-2,3- Butanediol	Heptanol
O-Benzyl-L-serine	N-Methyl-2-pyrrolidone	1-Methoxy-2-propyl acetate	n-Caprylaldehyde
N-Cbz-L-tyrosine	2-Methyl-4,5- tetramethylene-5-ethyl-2- oxazoline	n-Nonanal	n-Nonanal
Benzyloxycarbonyl- L-arginine	Prolog [1,2-a]pyrazine- 1,4-dione, hexahydro-3- [2-methylpropyl]	n-Doccosane	n-Hepatadecane
Myristic acid	Acetophenone, 4'- hydroxy-3',5'-dimethoxy	Hexadecanal cyclic ethylene acetal	Diethyl Phthalate
Benzoic acid, 4- hydroxyl -3- methoxy	Phenol, o-ter-butyl	3-Pentanol, 2,4- dimethyl	Fornesan
Benzoic acid 3, hydroxy	Uracil, 1,3,5-trimethyl	Alfol 14	n-Heptadecane
Benzoic acid 4, hydroxy	Phenol, 2,4- di-tert-butyl	n-Nonylphenol	Benzene, 1-[1,1-dimethylethyl]2-methoxy-4-methyl-3,5-dinitro
Ethanone, 1- [4- hydroxy-3- methoxyphenyl]	Acetophenone,4'- hydroxyl- 3',5'- dimethoxy	n-pentadecane	Isobutyl phthalate
Ethanone, 1- [4- hydroxyphenyl]		Isobutyl phthalate	n-Nonadecane
P-Anisaldehyde, 3- hydroxy		1,2- Benzenedicarboxylic acid, dibutyl ester	Oleic acid
Isobutyric acid n- Butyric acid [s]-[+]-3-Methyl-2- butanol		Eicosane Heneicosane n-Hexatriacontane	n-Heneicosane Diisooctyl phthalate
Butanoic acid, 3- methyl 2- Methyl butanoic		Hexanedioic acid, diisooctyl ester 2-Methylhexadecan-1-	
acid Pentanoic acid Acetoin		ol Diisooctyl phthalate	
n-Hexanoic acid Benzylaxycarbonyl- L-arginine			
N-Cbz-L-tyrosine Benzyl alcohol			
Heptoic acid Benzeneethanol 3-Methyl-3-			
heptanol n-Caprylic acid			
Retardex B-Hydroxyethyl			
phenyl ether Phenylacetic acid			
Phenol, o-tert-butyl O-benzyl-L-serine			
Phenylpropionic acid			

Bioactive Compounds in Musk Extracts

TABLE 4

TABLE 4				
Musk Extracts "T":				
Extract "I"	Structure			
Vanillin	OH CH3			
O-Benzyl-L-serine	O OH NH ₂			
N-Cbz-L-tyrosine				
Benzyloxycarbonyl- L-arginine	H_2N N OH OH OH OH			
Myristic acid	H ₃ C OH			

TABLE 4-continued

	TABLE 4-continued
	Musk Extracts "P":
Extract "I"	Structure
Benzoic acid, 4- hydroxyl-3- methoxy	HO CH_3 O CH_3 O CH_3
Benzoic acid 3, hydroxy	OH
Benzoic acid 4, hydroxy	но
Ethanone, 1-[4- hydroxy-3- methoxyphenyl]	H ₃ C O CH ₃
Ethanone, 1-[4-hydroxyphenyl]	OH CH3
P-Anisaldehyde, 3-hydroxy	H_3C $N-N$ HO Br
Isobutyric acid	$_{\mathrm{CH_{3}}}^{\mathrm{CH_{3}}}$
n- Butyric acid	ОН
[s]-[+]-3-Methyl-2- butanol	$_{\mathrm{CH_{3}}}^{\mathrm{CH_{3}}}$

TABLE 4-continued

TABLE 4-continued				
Musk Extracts "I":				
Extract "I" Structure				
Butanoic acid, 3-methyl	HO CH_3			
2-Methyl butanoic acid	OH			
Pentanoic acid	OH			
Acetoin	$O \longrightarrow CH_3$			
n-Hexanoic acid	$_{\mathrm{O}}^{\mathrm{H_{3}C}}$ OH			
Benzyl alcohol	HO			
Heptoic acid	$_{\mathrm{H_{3}C}}$ OH			
Benzeneethanol	OH			
3-Methyl-3- heptanol	$_{\mathrm{H_{3}C}}$ $_{\mathrm{CH_{3}}}$ $_{\mathrm{CH_{3}}}$			
n-Caprylic acid	$_{ m CH_3}$			
Benzoic acid	OH			
2-Phenoxy ethanol	HO			

TABLE 4-continued

TADEE 4-continued			
Musk Extracts "P":			
Extract "I"	Structure		
Phenylacetic acid	OH		
Phenol, o-tert-butyl	H_3C CH_3 CH_3		
O-benzyl-L-serine	O OH NH ₂		
Phenylpropionic acid	OH H ₃ C O		

TABLE 5 Musk Extracts "II":		40		TABLE 5-continued	
			Musk Extracts "II":		
Extract "II"	Structure		Extract "II"	Structure	
Di- hydro- ergotamine		45	N-Methyl-2- pyrrolidone	O N	
	HOWN NH H3C	50 55	2-Methyl-4,5- tetramethylene- 5-ethyl-2- oxazoline	CH_3 O CH_3 CH_3	
	Hwin	CH ₃ H 60 NH 65	Pyrrolo [1,2-a] pyrazine- 1,4-dione, hexahydro-3-[2- methylpropyl]	NH NH	

TABLE 5-continued

TABLE 5-continued

	Musk Extracts "II":		Musk Extracts "II":
Extract "II"	Structure		Musk Extracts II:
Phenol, 2[1,1-dimethylethyl]	CH ₃	Extract "II"	Structure
2-tert- butylphenol	H ₃ C CH ₃	Acetophenone, 4'-hydroxyl- 10 3', 5'- dimethoxy	$_{\mathrm{H_{3}C}}$ OH $_{\mathrm{CH_{3}}}$
Uracil, 1,3,5- trimethyl	H ₃ C CH ₃	15	H ₃ C O
	ON OCH3	20 2-Piperidone	Ů
Phenol, 2,4- di-tert- butyl	CH_3 H_3C CH_3	25	HN
	HO CH ₃	$_{30}$ Triethylene $_{\rm glycol}$ $_{\rm methyl}$ ether	~0~~0~~OH

TABLE 6

	Musk Extracts "III":
Extracts "III"	Structure
[2S,3S]-[+]- 2,3- Butanediol	H ₃ C HOIIIIIOH
1-Methoxy- 2-propyl acetate	H_3C O CH_3 O
n-Nonanal	OCH ₃
n-Doccosane	$_{ m H_3C}$

TABLE 6-continued

	TABLE 6-continued
	Musk Extracts "III":
Extracts "III"	Structure
Hexadecanal cyclic ethylene acetal	
3-Pentanol, 2,4- dimethyl	H_3C CH_3 CH_3 CH_3 CH_3
Alfol 14	H ₃ C OH
n-Nonyiphenol	CH ₃
	HO
n-pentadecane	$_{\mathrm{H_{3}C}}$
Isobutyl phthalate	H_3C CH_3 CH_3

TABLE 6-continued

	TABLE 0-continued
	Musk Extracts "III":
Extracts "III"	Structure
1,2- Benzene- dicarboxylic acid, dibutyl ester	O O O CH_3 O O CH_3
Eicosane	$_{\mathrm{H_{3}C}}$
Heneicosane	H ₃ C CH ₃
n-Hexa- triacontane	$_{\mathrm{H_{3}C}}$
Hexanedioic acid, diisooctyl ester	$_{\mathrm{H_{3}C}}$ $_{\mathrm{CH_{3}}}$ $_{\mathrm{CH_{3}}}$
2-Methylhexa- decan-1-ol	HO CH_3 CH_3
Diisooctyl phthalate	$_{\mathrm{CH_{3}}}^{\mathrm{CH_{3}}}$
	$_{\mathrm{CH_{3}}}^{\mathrm{H_{3}C}}$

TABLE 7

	Musk Extracts "IV":
Extract "IV"	Structure
Heptanol	H ₃ C OH
n-Caprylaldehyde	$_{ m O}^{ m CH_3}$
n-Nonanal	$_{ m CH_3}$
n-Hepatadecane	$_{ m H_3C}$ $_{ m CH_3}$

TABLE 7-continued

TABLE 7-continued			
Musk Extracts "IV":			
Extract "IV"	Structure		
Diethyl Phthalate	$_{\mathrm{H_{3}C}}$		
Dodecane, 2,6,10-trimethyl	H_3C CH_3 CH_3		
n-Heptadecane	$_{ m H_3C}$ $_{ m CH_3}$		
Musk ambrette Benzene, 1-[1,1- dimethylethyl]2- methoxy-4- methyl-3,5-dinitro	H_3C CH_3 CH_3 CH_3 O		
Isobutyl phthalate	H_3C CH_3 CH_3		
n-Nonadecane	$_{\mathrm{H_{3}C}}$		
Oleic acid	$_{ m HO}$		
n-Heneicosane	$_{\mathrm{H_{3}C}}$		

TABLE 7-continued

Extract "IV"

Extract "IV"

Structure

Dissoctyl phthalate

HO

CH₃

HO

CH₃

While particular embodiments of the present invention have been described herein for purposes of illustration, many modifications and changes will become apparent to those skilled in the art. Accordingly, the appended claims are intended to encompass all such modifications and changes as fall within the true spirit and scope of this invention.

What is claimed is:

- 1. A composition, comprising:
- a nano-polymer comprising HA-CH co-polymer such that HA is cross-linked with CH, FA-CH co-polymer such that FA is cross-linked with CH, or HA-CH-FA co-polymer such that HA and FA are cross-linked with CH, wherein CH denotes chitosan, wherein HA denotes hyaluronic acid, and wherein FA denotes fatty acids; and
- a compound encapsulated within the nano-polymer, said compound extracted from musk and chemically conjugated to the HA-CH co-polymer if the nano-polymer comprises the HA-CH co-polymer, the FA-CH co-polymer if the nano-polymer comprises the FA-CH co-polymer, or the HA-CH-FA co-polymer if the nano-

polymer comprises the HA-CH-FA co-polymer, wherein the compound extracted from musk is selected from the group consisting of P-hydroxyacetophenone, hydroxyl P-Anisaldehyde, and O-Benzyl-L-serine.

2. The composition of claim 1, where the compound extracted from musk is P-hydroxyacetophenone.

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- **3**. The composition of claim **1**, wherein the compound extracted from musk is hydroxyl P-Anisaldehyde.
- **4**. The composition of claim 1, wherein the compound extracted from musk is O-Benzyl-L-serine.
- 5. The composition of claim 1, wherein nano-polymer comprises the HA-CH co-polymer.
- **6**. The composition of claim **1**, wherein nano-polymer comprises the FA-CH co-polymer.
- 7. The composition of claim 1, wherein nano-polymer comprises the HA-CH-FA co-polymer.
 - 8. A textile product, comprising:
 - a carpet or clothes,

wherein the nano-polymer of claim 1 is incorporated into fabric of the carpet or clothes.

* * * * *